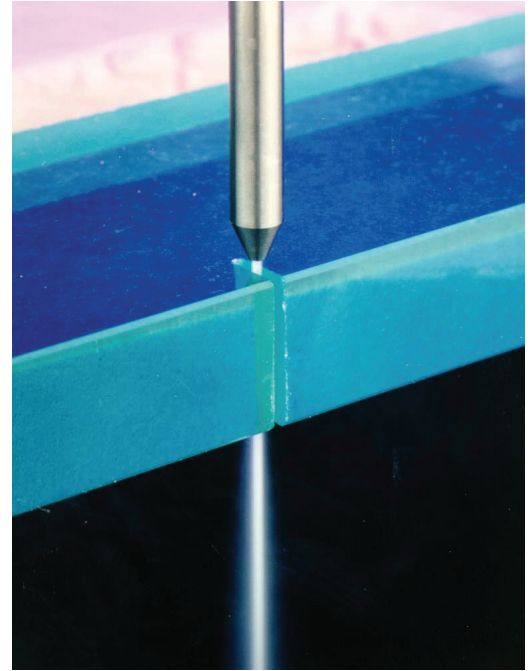


## Tips for Waterjet Cutting Glass

1. Reduce the risk of chipping by using a low-pressure pierce of approximately 10,000 psi.
2. Reduce low-pressure piercing time from two minutes to 10-15 seconds (depending on thickness) by cutting a tiny circle rather than leaving the jet fixed on one spot.
3. 120 grit garnet will produce the best edge quality. If speed is your priority and chipping not a concern, use 80 grit garnet.
4. Cut at 75,000 psi to increase cut speed by 50-75% and improve edge quality.
5. Support glass on a sheet of 3/16" corrugated PVC rather than directly on the metal slats. This reduces the risk of chipping and fogging.
5. If your projects require you to frequently raise and lower pressure, install a patented Jet Edge Dual Pressure Valve to save time and prolong waterjet pump component life.
6. Tempered glass cannot be cut with waterjet.



### Find Out More

[www.jetedge.com](http://www.jetedge.com)  
1-800-JET-EDGE  
+1 763-497-8700  
[sales@jetedge.com](mailto:sales@jetedge.com)